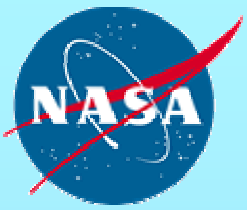


Development of a 1K x1K, 8-12 micrometer QWIP array

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¹NASA Goddard Space Flight Center
Greenbelt, Maryland

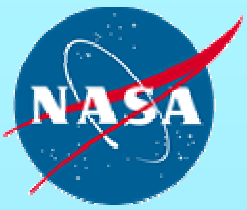
²Army Research Laboratory
Adelphi, Maryland



Overview



- **Background and Project Goals**
- **Instrument Overview**
- **Subassembly Description**
- **Operating Conditions**
- **Current System Performance Status**
- **Videos**



Background



NASA Earth Science missions require long wavelength, high spectral resolution, compact instruments

The earth's thermal emission peaks in the 8-12 μ m spectral band--important spectral region in studying the solar radiation balance between the earth's surface and atmosphere

Critical spectral region for monitoring Global Warming

Additional scientific applications:

Cloud parameters such as:

Height, fraction, emissivity, ice/water content, particle size and phase

Earth surface parameters such as:

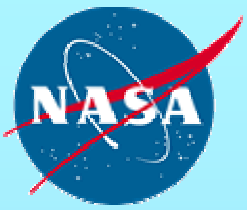
Soil and vegetation type, temperature, emissivity and pollutants

Atmospheric parameters such as:

Temperature sounding and composition of both major and trace species.

Global environmental monitoring (BASE-Asia project in SE Asia)

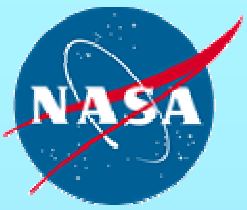
Three year funding granted to GSFC by competitive award from NASA's Earth Science Technology Office (ESTO). CO-I's are ARL and JPL.



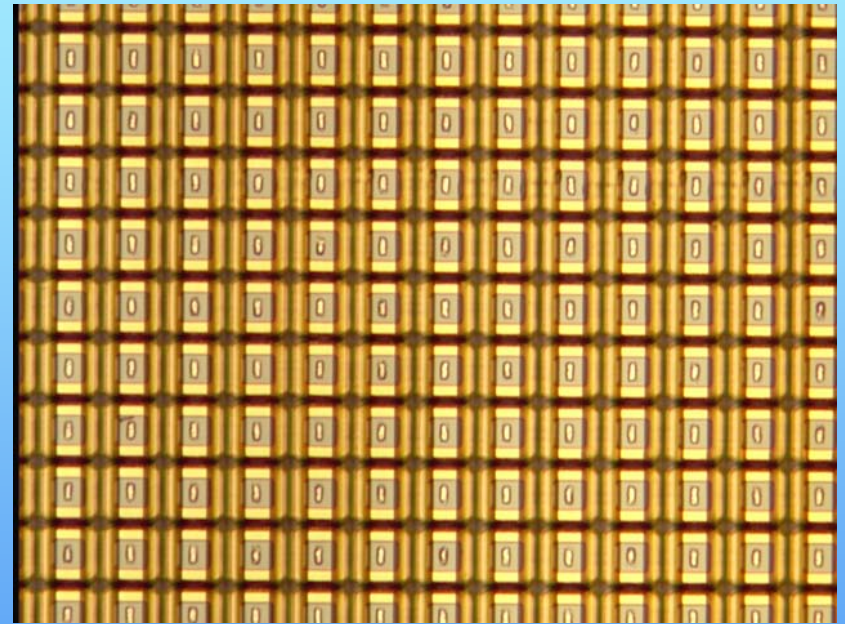
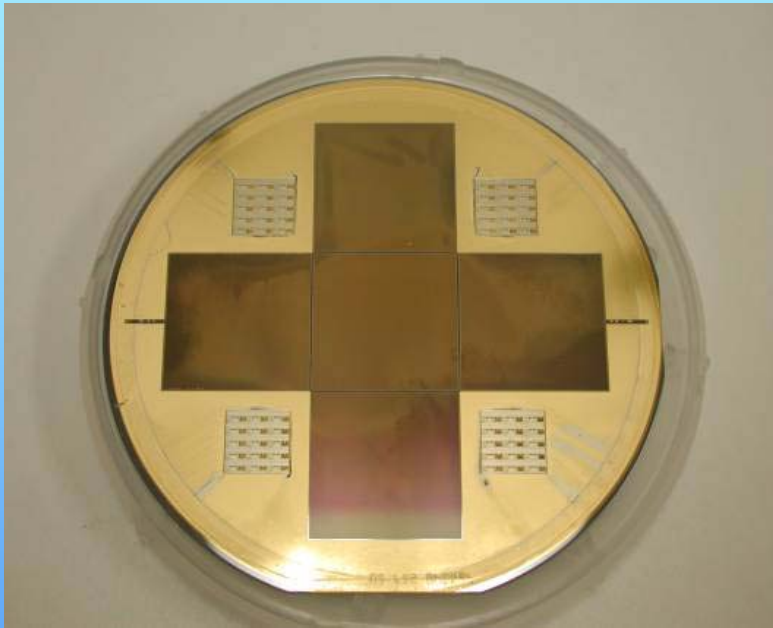
PROJECT GOALS



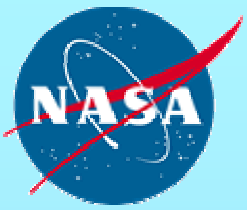
1. **Design a 1K x 1K, 8-12 μ m GaAs/silicon readout QWIP hybrid**
2. **Fabricate/procure 1K x 1K CMOS readout integrated circuit (ROIC)**
3. **Fabricate QWIP arrays and hybridize to the ROIC**
4. **Design and procure front end optics**
5. **Design and configure both LHe and Stirling cycle (mechanical) coolers**
6. **Develop test electronics**
7. **Characterize the array over the 8-12 μ m IR spectrum**
8. **Perform airborne experiments**



Processed FPA



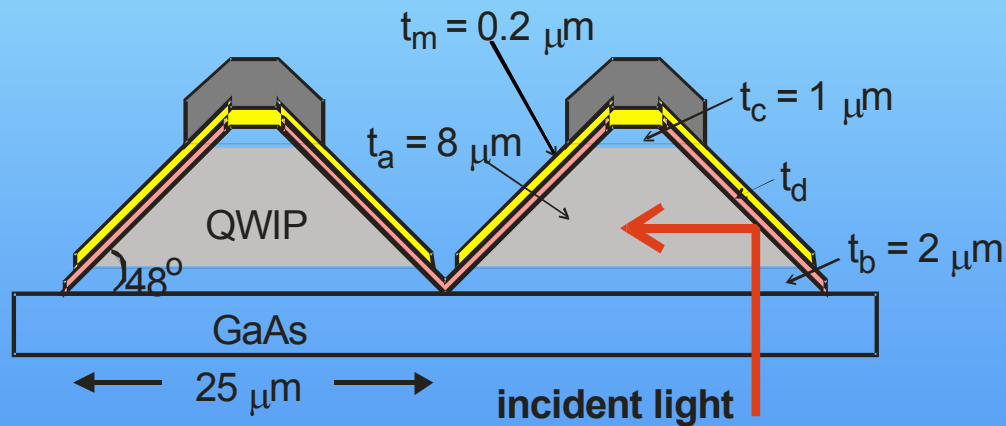
C-QWIP 4" Wafer LC2-259



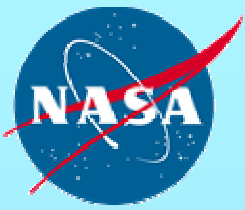
Fabrication



- QWIPs do not interact with normal incidence radiation--require some form of structure to deflect radiation parallel to the surface.
- A corrugation (sawtooth) structure provides 90° deflection coupling light into the QWs.



- Dark current/sensitive volume is reduced which leads to an effective improvement in QE over other optical coupling methods.



LC2 Structure and Spectral Response



15,000 Å	$n = 0.9 \times 10^{18} \text{ cm}^{-3}$	GaAs

50 Å	undoped	$\text{Al}_{0.12}\text{Ga}_{0.88}\text{As}$

5 Å	$n = 0.9 \times 10^{18} \text{ cm}^{-3}$	GaAs

40 Å	$n = 0.9 \times 10^{18} \text{ cm}^{-3}$	$\text{In}_{0.1}\text{Ga}_{0.9}\text{As}$

5 Å	$n = 0.9 \times 10^{18} \text{ cm}^{-3}$	GaAs

700 Å	undoped	$\text{Al}_{0.12}\text{Ga}_{0.88}\text{As}$

27000 Å	$n = 0.9 \times 10^{18} \text{ cm}^{-3}$	GaAs

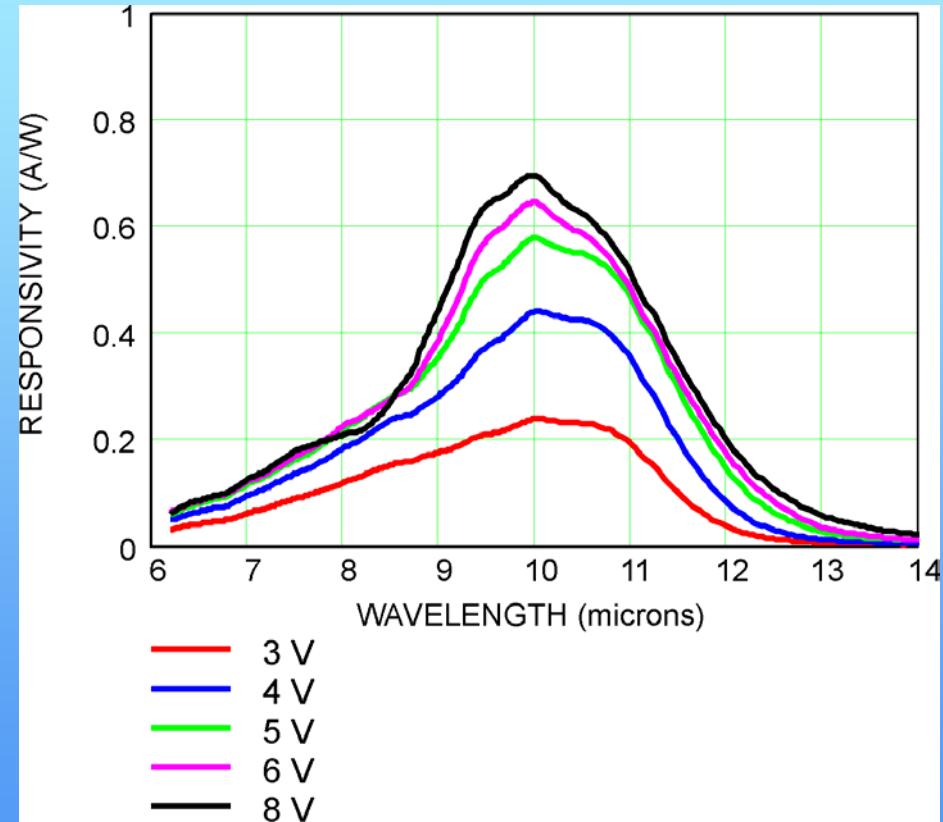
500 Å	undoped	$\text{Al}_{0.3}\text{Ga}_{0.7}\text{As}$ (stop etch layer)

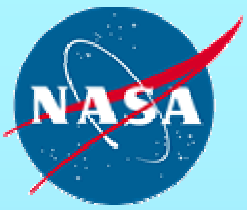
2500 Å	undoped	GaAs

GaAs		semi-insulating substrate

x 10⁶

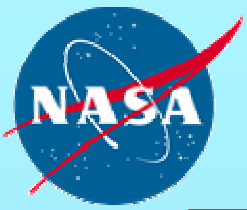
Test detector, edge coupling



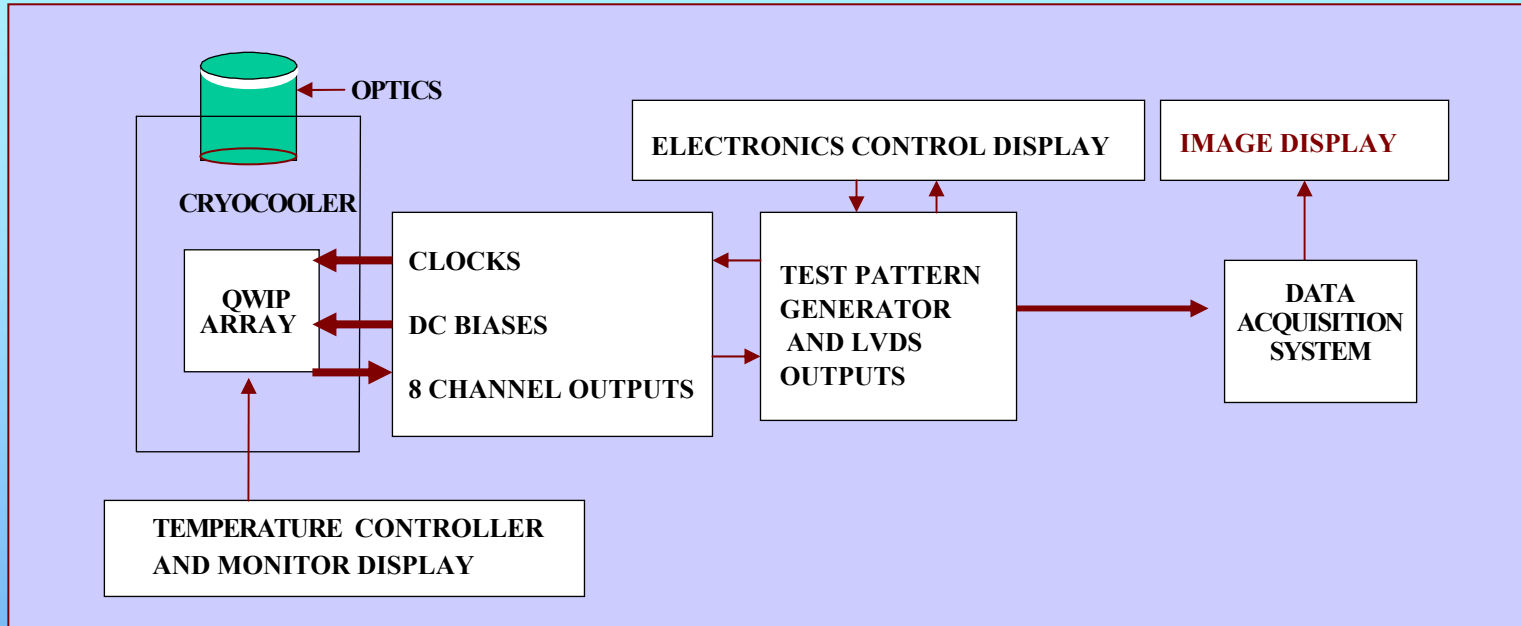


LWIR 1K x 1K QWIP Focal Plane Array



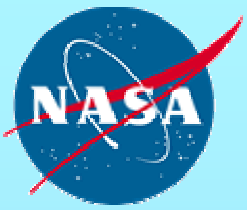


System Configuration

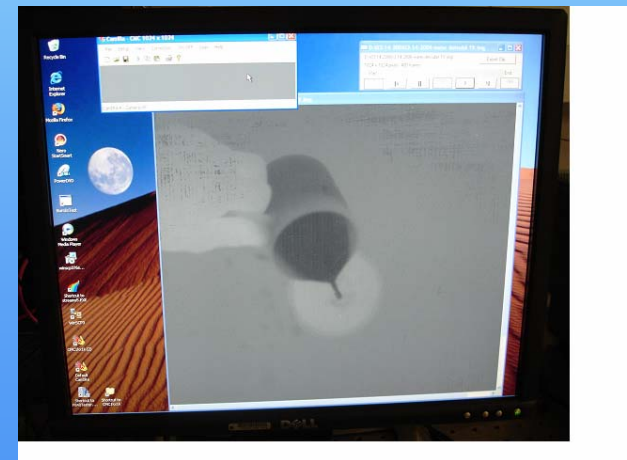
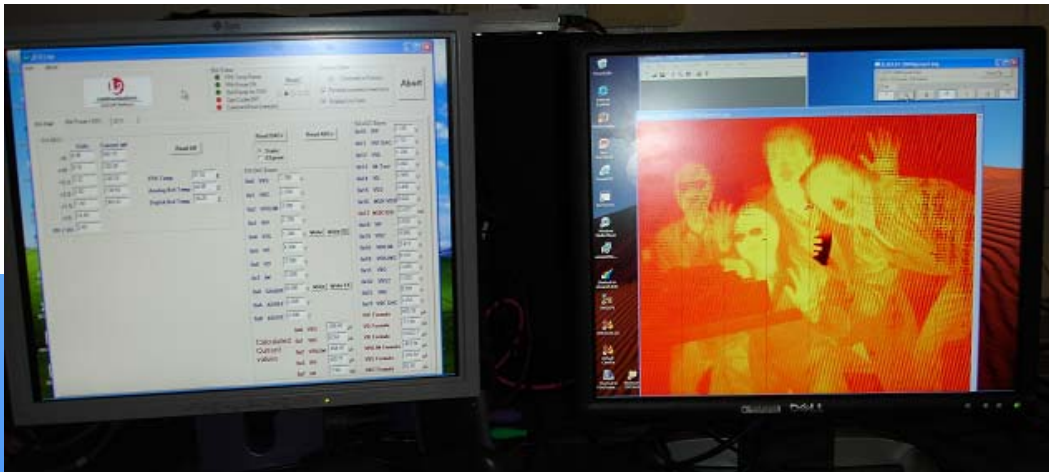


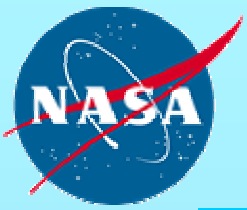
L3 Readout IC (and SE-IR data acquisition) with multiple features such as:

- 8 analog outputs
- Programmable integration time (from .016 ms to 16 ms)
- 13 million e- full well capacity
- Frame rates of up to 60Hz
- Internal gain $0.2\mu\text{v}/\text{e}$ or $750\text{e}/\text{ADU}$

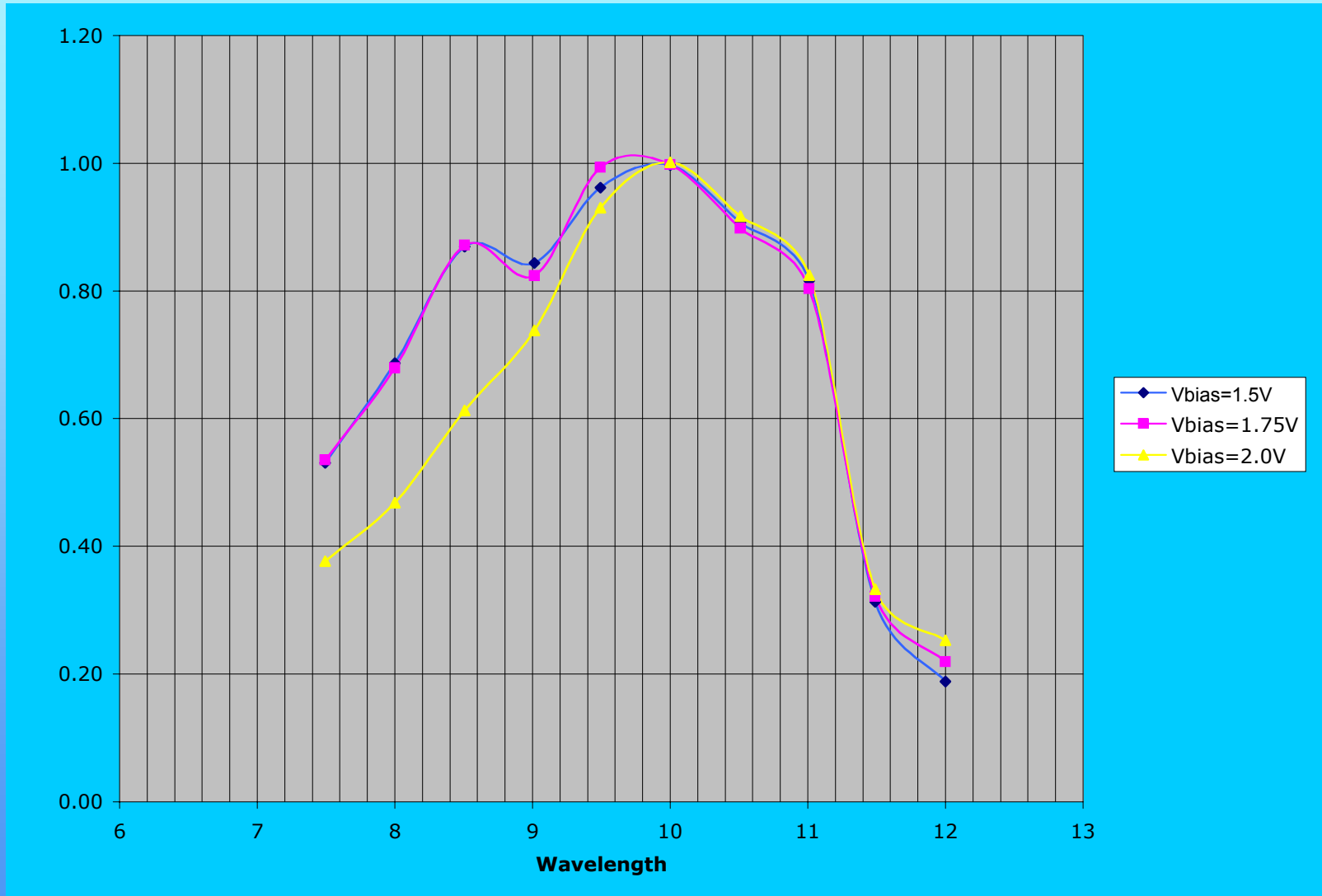


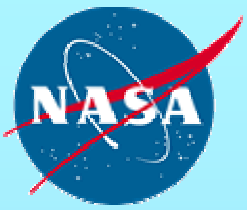
QWIP Camera and Electronics System



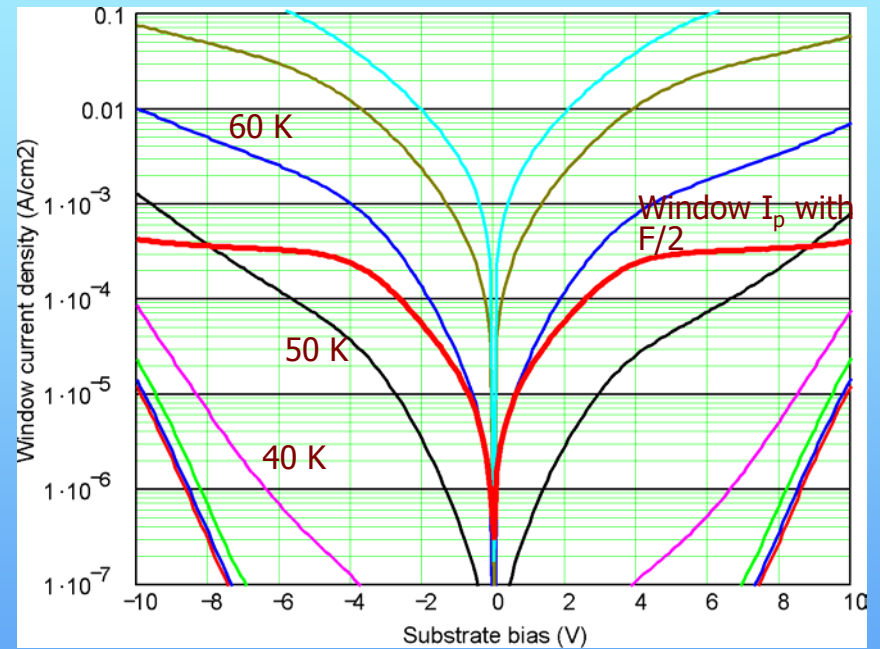
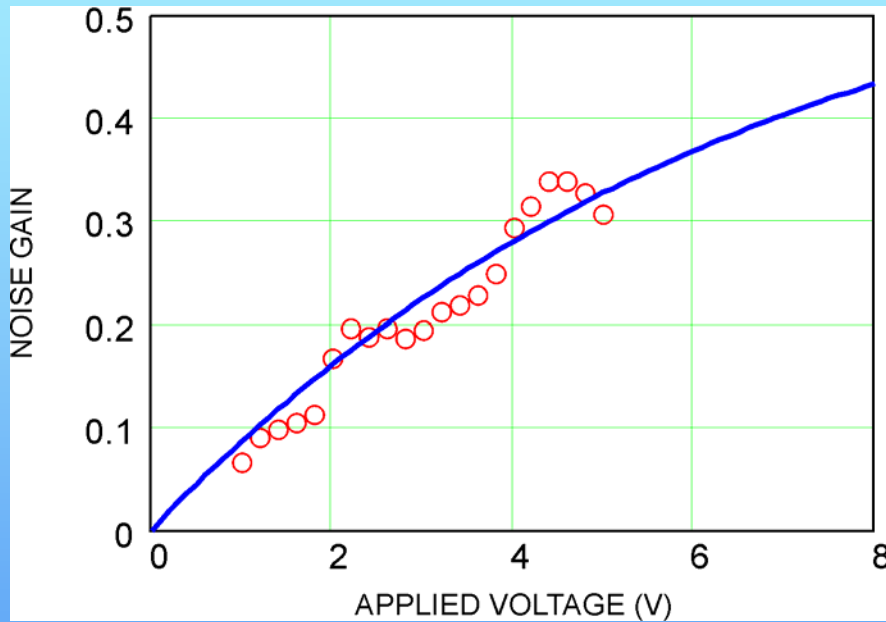


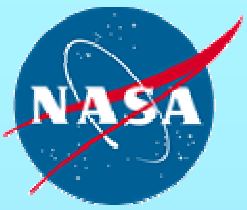
Measured Array Spectral Response



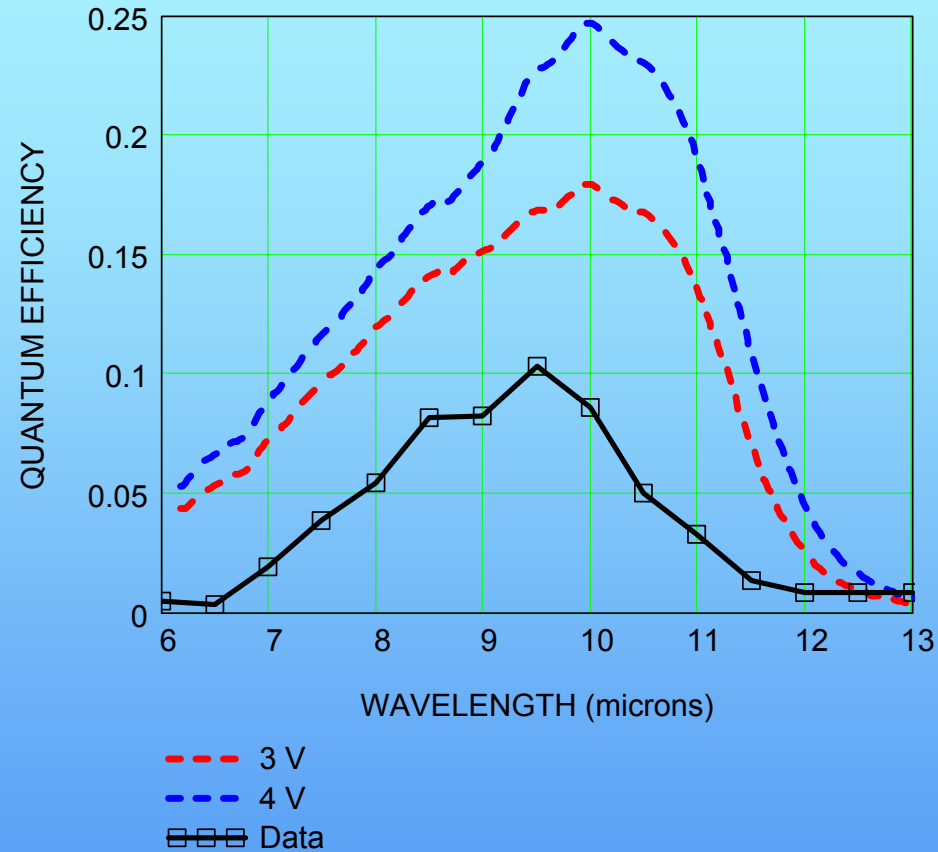
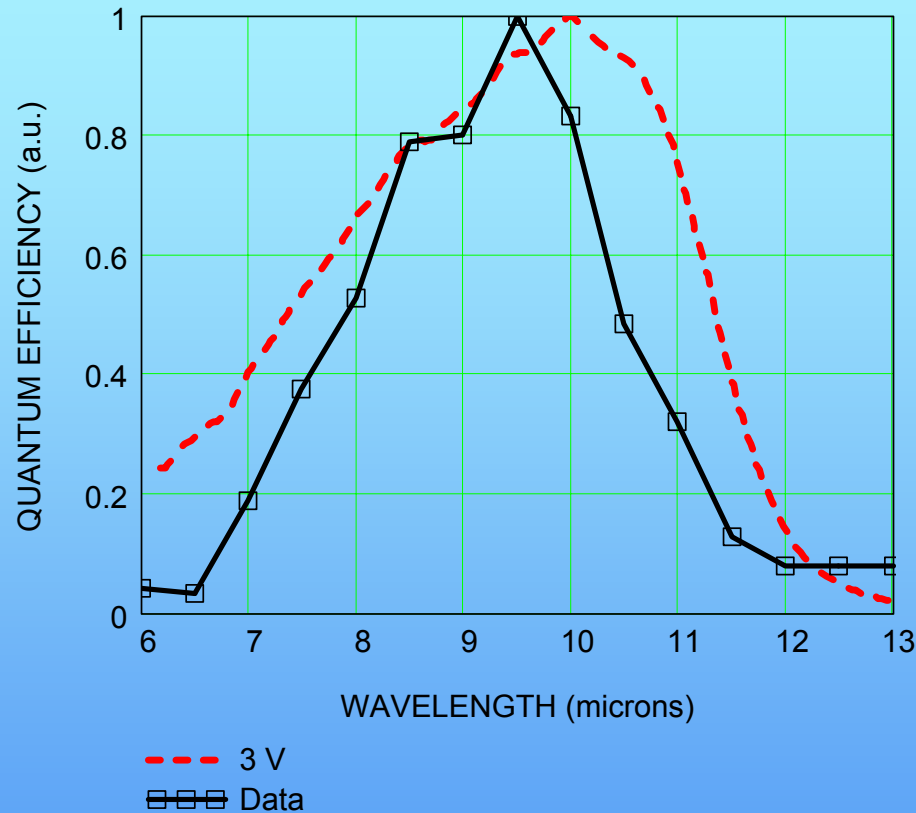


Noise Gain and Current Density

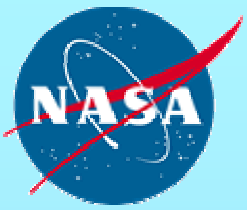




Predicted QE and Data



Dashed curves are predicted Q.E. based on single detector measurement.
Data is consistent with 2.4V QWIP FPA bias.



Quantum Efficiency



Conversion efficiency: $\frac{\text{number of electrons out}}{\text{number of incident photons (Q)}}$

g, conversion gain: $\frac{\text{number of absorbed photons}}{\text{number of electrons out}}$

η , (internal) quantum efficiency: $\frac{\text{number of incident photons}}{\text{number of absorbed photons}}$

$$Q = \int S(\lambda)W(\lambda)d\lambda \quad (\text{calculated})$$

$$g = i_n^2 / (4qI_d \Delta f) = .13 \quad (\text{measured})$$

Spectral response: 8 μ m-12 μ m

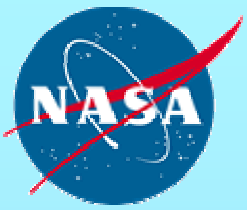
Integration time: 16msec

Detector bias: 1.5v (?)

Blackbody temperature : 323K

F#: f/2

$\eta_{\text{peak}} (10\mu\text{m}): 1.4-2.0\%$



Quantum Efficiency



Conversion efficiency: $\frac{\text{number of electrons out}}{\text{number of incident photons}}$

g, photoconductive gain: $\frac{\text{number of absorbed photons}}{\text{number of electrons out}}$

η , (internal) quantum efficiency: $\frac{\text{number of incident photons}}{\text{number of absorbed photons}}$

g=.13

Spectral response: 8 μ m-12 μ m

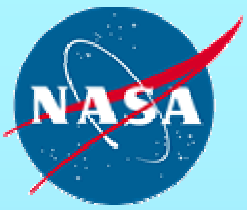
Integration time: 16msec

Detector bias: 1.5v (?)

Blackbody temperature : 323K

F#: f/2

η_{peak} (10 μ m): 1.2-1.6%



Acknowledgements



We would like to recognize the effort and support of L3/Cincinnati Electronics, SE-IR and the generous support and patience of NASA's Earth Science Technology Office

Specifically we are very grateful to:

Janice Buckner-GSFC ESTO program manager

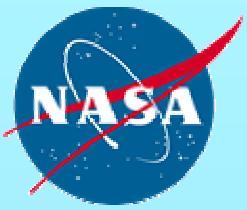
John Devitt - L/3 Program manager

Dave Forrai - L/3 Electro-optical analyst

Bob Fischer - L/3 Test engineer

Darrel Endres - L/3 FPA process engineer

Mark Stegall-SE-IR Corp.



Video Description

(about 3 minutes)

Four short clips illustrating various QWIP imaging features:

- 1. Clip of seeing eye dog and team members**
- 2. Clip of soldering iron dipped into a dish of water**
- 3. Clip showing engineer's hand/lab coat encounter**
- 4. Clip showing moisture effect on a lab coat**